

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: NP154VOC PART A
PRODUCT CODES: 154VOC A

MANUFACTURER: National Polymers Inc.
STREET ADDRESS: 9 Guttman Avenue
CITY, STATE, ZIP: Charleroi, Pa. 15022

INFORMATION PHONE: 724-483-9300
EMERGENCY PHONE: 800-424-9300
FAX PHONE: 724-483-9306

PREPARED BY: Harry Jackson

DATE REVISED: 4/15/15

Chemical Name or Class: Solid Epoxy Resin and solvent mixture

SECTION 2: HAZARDS IDENTIFICATION**Hazard Overview**

GHS Classification: Flammable liquid category 3, Specific target organ toxicity following repeated exposure category 2, Specific target organ toxicity – single exposure category 3, Aspiration hazard category 2, Acute dermal toxicity category 4, Skin corrosion/irritation category 2, skin sensitizer category 1B, Serious eye irritation category 2, Acute toxicity inhalation category 4, Acute hazard to aquatic environment category 3

GHS Label Elements and Precautionary Statements:

Label Elements: Flame, Health hazard, Exclamation Mark

**Hazard Statements:**

Warning: Flammable liquid and vapor.
Warning: May cause damage to organs (auditory system) through prolonged or repeated exposure
Warning: may cause drowsiness or dizziness
Warning: May be harmful if swallowed and enters airways
Warning: Harmful in contact with skin
Warning: Causes skin irritation
Warning: May cause an allergic skin reaction
Warning: Causes serious eye irritation.
Warning: Harmful if inhaled
Harmful to aquatic life.
Precautionary statements:
P102 Keep out of reach of children.
P103 Read label before use
P210 Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/.../equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P260 Do not breathe dust/fume/gas/mist/vapours/spray
P264 Wash skin thoroughly after handling.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P271 Use only outdoors or in a well-ventilated area

Response

P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off Immediately all contaminated clothing. Rinse SKIN with water/shower.
P370 + P378 In case of fire: Use FOAM, ALCOHOL FOAM, CO2, DRY CHEMICAL for extinction.
P314 Get medical advice/attention if you feel unwell
P304 + P340 IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P331 Do NOT induce vomiting.
P302 + P352 IF ON SKIN: wash with plenty of soap and water
P312 Call a POISON CENTER or doctor/physician if you feel unwell

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P361+P364 Take off immediately all contaminated clothing and wash it before reuse.
P302 + P352 IF ON SKIN: wash with plenty of soap and water.
P333 + P313 IF SKIN irritation or rash occurs: Get medical advice/attention.
P305 + P351 + P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 IF eye irritation persists: Get medical advice/attention.
P273 Avoid release to the environment
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool
P405 Store locked up.
P233 Keep container tightly closed.
Disposal:
P501 Dispose of contents/container to a waste disposal facility in accordance with local, state, federal or international laws

Other Non-classifiable potential hazards
Carcinogenicity category 2, (Ethyl benzene at less than 17% in a study done by the NTP was determined to not be carcinogenic.)

HMIS HAZARD CLASSIFICATION

HEALTH: 2 FLAMMIBILITY: 3 REACTIVITY: 0 PERSONAL PROTECTIVE EQUIPMENT: G

POTENTIAL HEALTH EFFECTS

EYES:

CAN CAUSE SEVERE IRRITATION, REDNESS, TEARING, OR BLURRED VISION.

SKIN:

MAY CAUSE IRRITATION, DEFATTING AND DERMATITIS.

INGESTION:

CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITTING, DIARRHEA AND ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PHEUMONTITIS WHICH CAN BE FATAL.

INHALATION:

CAN CAUSE NAUSEA AND RESPIRATORY IRRITATION, DIZZINESS, WEAKNESS, FATIGUE, HEADACHE AND POSSIBLE UNCONSCIOUSNESS

HEALTH HAZARDS (ACUTE AND CHRONIC):

EPOXY RESINS CAN CAUSE SENSITIZATION BY EXPOSURE THROUGH CONTACT OR HIGH CONCENTRATIONS OF VAPOR. OVER EXPOSURE TO THIS MATERIAL CAN CAUSE CARDIAC ABNORMALITIES, ANEMIA, LIVER ABNORMALITIES, KIDNEY DAMAGE OR EVEN EYE DAMAGE.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

RESPIRATORY CONDITIONS OR OTHER ALLERGIC RESPONSE.

CARCINOGENICITY

OSHA: NO NTP: yes IARC: yes

ADDITIONAL CARCINOGENICITY INFORMATION:

Product may contain ethyl benzene as a component of xylene (IARC 2B)

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT</u>	<u>CAS NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>OSHA STEL</u>	<u>WEIGHT %</u>
Solid Epoxy Resin	25036-25-3	NONE	NONE	NONE	40-70
*Xylene	1330-20-7	100PPM	100PPM	150PPM	32
*ethyl benzene (as a component of xylene)	100-41-4	100ppm	100ppm	125ppm	0-5.0
*toluene (as a component of xylene)	108-88-3	200ppm	20ppm	150ppm	0-0.2
Siloxanes and silicones, di-me reactions products with silica (non-hazardous)	67762-90-7	none	none	none	0.1-1
siloxanes and silicones, di-methyl (non-hazardous)	63148-62-9	none	none	none	0.1-1
(fluoroaliphatic polmeric esters) contains 2-propenoic acid, 2-[Methyl](nonafluorobutyl) sulfonyl]amino]ethyl ester, telomere with mrthyloxirane polymer with oxirane di-2-propenoate and methyloxirane polymer with oxirane mono-prpenoate	1017237-78-3	none	none	none	<0.3%
(fluoroaliphatic polmeric esters) contains 1-Butanesulfonamide, 1,1,2,2,3,3,4,4,4-nonafluoro-n-(2-hydroxyethyl)-N-methyl-	34454-97-2	1mg/m3(skin)	none	none	<0.1%
(fluoroaliphatic polmeric esters) contain 2-propenoic acid, 2-[methyl]nonafluorobutyl)sulfonyl]amino]ethyl ester	67584-55-8	none	none	none	<0.1%
(fluoroaliphatic polmeric esters) contains polyether polymer	NJT SRN 04499600-6437	none	none	none	<0.1%
(fluoroaliphatic polmeric esters) contains 2-methoxymethylethoxypropanol	34590-94-8	600mg/m3(skin)	100ppm	150ppm	<0.1%
(fluoroaliphatic polmeric esters) contain toluene	108-88-3	200ppm	20ppm	300ppm	<0.1%

SECTION 3 NOTES:

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*** Indicates toxic chemical(s) subject to reporting requirements of section 313 of Title III and of 40 CFR 372.

ACGIH STEL=150PPM FOR XYLENE.

Note: Ingredients listed without percentages, the percentages are considered a trade secret.

SECTION 4: FIRST AID MEASURES

EYES:

FLUSH EYES WITH WATER FOR AT LEAST FIFTEEN MINUTES AND CONSULT A PHYSICIAN.

SKIN:

SKIN CONTACT WILL NORMALLY CAUSE NO MORE THAN IRRITATION BUT WASH AFFECTED AREA WITH SOAP AND WATER AND REMOVE CONTAMINATED CLOTHING PROMPTLY.

INGESTION:

DO NOT INDUCE VOMITING, KEEP PERSON WARM AND CONSULT A PHYSICIAN IMMEDIATELY.

INHALATION:

REMOVE VICTIM TO FRESH AIR AND ADMINISTER OXYGEN IF NECESSARY.

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR,
(% by volume)

UPPER: not available

LOWER: not available

FLASH POINT: 77F

METHOD USED:

SETA FLASH

EXTINGUISHING MEDIA:

FOAM, ALCOHOL FOAM, CO2, DRY CHEMICAL

SPECIAL FIRE FIGHTING PROCEDURES:

DO NOT ENTER CONFINED FIRE AREA WITHOUT FULL BUNKER GEAR INCLUDING A POSITIVE PRESSURE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS. COOL ALL FIRE EXPOSED CONTAINERS WITH WATER. PRESENCE OF SOLVENTS IN PRODUCTS MAY REQUIRE GROUNDING.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

IF FIRE OCCURS, SOLVENTS MAY PRODUCE EXCESSIVE PRESSURE. SEALED DRUMS MAY RUPTURE AND IGNITE. VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL ALONG THE GROUND AND IGNITE BY ANY SOURCE OF IGNITION. NEVER USE A CUTTING OR WELDING TORCH NEAR CONTAINERS (EVEN EMPTY). ALL 5 GALLON AND LARGER CONTAINERS SHOULD BE GROUNDED BEFORE TRANSFERRING MATERIAL.

SECTION 6: RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

WEAR RESPIRATOR AND PROTECTIVE CLOTHING. REMOVE ALL SOURCES OF IGNITIONS. REMOVE EXCESS WITH VACUUM TRUCK AND TAKE UP THE REMAINDER WITH AN ABSORBENT MATERIAL SUCH AS CLAY AND PLACE IN DISPOSAL CONTAINERS. FLUSH AREA WITH WATER TO REMOVE RESIDUE.

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

STORE IN A COOL DRY PLACE. SEAL ALL PARTIALLY USED CONTAINERS. WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING OR USING TOILET FACILITIES. MIXED MATERIALS CONTAIN THE HAZARDS OF ALL THE COMPONENTS, THEREFORE, READ THE MSDS'S OF ALL THE COMPONENTS PRIOR TO USING MATERIAL. PROPERLY LABEL ALL CONTAINERS. KEEP MATERIAL AWAY FROM ALL SOURCES OF IGNITION.

OTHER PRECAUTIONS:

AVOID ALL SKIN CONTACT. AVOID BREATHING VAPORS GENERATED FROM THE MATERIAL. OBSERVE CONDITIONS OF GOOD GENERAL HYGIENE AND SAFE WORKING PRACTICES. CONTAMINATED LEATHER ARTICLES CAN NOT BE CLEANED AND MUST BE DISCARDED IF CONTAMINATED WITH THIS PRODUCT. WASH ALL CONTAMINATED CLOTHING PRIOR TO THE REUSE THEREOF. WEAR APPROPRIATE SAFETY EQUIPMENT AND RESPIRATOR AT ALL TIMES WHEN VENTILLATION IS NOT SUFFICIENT TO CONTROL VAPORS.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:

USE A NIOSH APPROVED RESPIRATOR AS REQUIRED TO PREVENT OVER EXPOSURE TO VAPOR IN ACCORDANCE WITH 29 CFR 1910.134. ENGINEERING OR ADMINISTRATIVE MEASURES SHOULD BE TAKEN TO REDUCE THE RISK AND EXPOSURE.

VENTILATION:

PROVIDE SUFFICIENT MECHANICAL (GENERAL AND LOCAL EXHAUST) VENTILATION TO MAINTAIN EXPOSURE BELOW TOXIC LEVEL VALUES.

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PROTECTIVE GLOVES:

IMPERVIOUS GLOVES – NEOPRENE OR RUBBER

EYE PROTECTION:

SPLASH GOGGLES OR GLASSES WITH SIDE SHIELDS.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WEAR BODY COVERING CLOTHING AND OTHER COVERINGS AS NECESSARY SUCH AS APRON AND APPROPRIATE FOOTWEAR TO AVOID CONTACT WITH MATERIAL.

WORK HYGIENIC PRACTICES:

OBSERVE GOOD GENERAL HYGENIC PRACTICES.

SEE SECTION THREE FOR OCCPATIONAL EXPOSURE LIMIT VALUES.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: amber clear LIQUID WITH SOLVENT ODOR

BOILING POINT OR RANGE: 279+ F

VAPOR DENSITY (AIR = 1): Not available

SPECIFIC GRAVITY (H2O = 1): 1.0

EVAPORATION RATE: not available

SOLUBILITY IN WATER: NEGLIGIBLE

Odor Threshold: N/A

pH: N/A

Melting point/freezing point: N/A

Vapor Pressure: N/A

Auto Ignition Temperature: N/A

Partition Coefficient: n-octanol/water: N/A

Decomposition Temperature: N/A

SECTION 10: STABILITY AND REACTIVITY

STABILITY:

STABLE

CONDITIONS TO AVOID (STABILITY):

AVOID EXCESSIVE HEAT OR OPEN FLAMES AS WELL AS ALL SOURCES OF IGNITION SUCH AS SPARKS, HEATERS, AND STATIC DISCHARGES ETC.

INCOMPATIBILITY (MATERIAL TO AVOID):

AVOID AMINE CURING AGNETS IN UNCONTROLLED AMOUNTS AND STRONG OXIDIZING AGENTS.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:

MAY FORM TOXIC CHEMICALS, CARBON DIOXIDE, CARBON MONOXIDE AND VARIOUS HYDROCARBONS ETC..

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR.

SECTION 11: TOXICOLOGICAL INFORMATION

No data for the product itself.

Component data:

Component Solid Epoxy Resin CAS# 25036-25-3: May Cuase Sensitization by skin contact or through inhalation.

Component Xylene: Inhalation LC50 26800ppm, Skin LD50 2000 mg/kg, Ingestion LD50 4.3 g/kg. Exposure may effect skin, eye, liver, kidney, nervous system, respiratory system and lungs. High concentrations may lead to nervous system effects. Repeated overexposure has produced toxic effects in developing and young laboratory animals. Aspiration into lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal. Xylene may contain ethyl benzene, and toluene. Ethyl benzene has shown limited evidence of a carcinogenic effect.

SECTION 12: ECOLOGICAL INFORMATION

No data for the product itself.

Component data:

Component Xylene: Acute Toxicity: Fish: Toxic 1 < LCEC/IC50 < 10mg/l, Aquatic Invertabrates: Toxic 1 < LC/EC/IC50 < 10mg/l, Algae: Toxic 1 < LC/EC/IC50 < 10 mg/l. Mobility – floats on water. If it enters the soil it will be highly mobile and may contaminate groundwater. Oxidises rapidly by photo-chemical reactions in air.

(Component fluroaliphatic polymeric esters) Ecological information not determined, Chemical fate information not determined.

SECTION 13: WASTE DISPOSAL

WASTE DISPOSAL METHOD:

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DISPOSE OF THE MATERIAL IN A WASTE DISPOSAL SITE IN ACORDANE WITH LOCAL, STATE, AND FEDERAL LAW.

SECTION 14: Transport Information

DOT: UN1993, FLAMMABLE LIQUID N.O.S. (CONTAINS XYLENE), 3, PG III

IMO/MDG: UN1993, FLAMMABLE LIQUID N.O.S. (CONTAINS XYLENE), 3, PG III

SECTION 15: REGULATORY INFORMATION

No data for the product itself.

Component data:

All Chemicals on TSCA list

This product contains chemicals listed on California Proposition 65 list.

This product contains Chemical(s) subject to reporting requirements section 313 – xylene @ <26%. % (ethyl benzene <5.0% and toluene <0.1% as a component of xylene).

All components of this product are on the Canadian Domestic Substance list

Component Xylene: Xylene contains EPCRA section 313 chemicals subject to the reporting requirements of the emergency planning and community right to know act of 1968. (Maximum wt % for components of xylene are: M-Xylene CAS# 108-38-3 is 46%, P-Xylene CAS# 106-42-3 is 20%, Ethyl Benzene CAS# 100-41-4 is 19%, O-Xylene CAS# 95-47-6 is 16%.. Xylene and its components are on the California Proposition 65 list for developmental toxicity, Reproductive toxicity and carcinogen list. Ingredients are on the TSCA list, DSL Canada, AICS, China, EINECS, ENCS, Korea, New Zealand, Phillipines inventory lists and on the Massachusetts, New Jersey, Pennsylvania right to know lists Ethyl Benzene a component of xylene has been designated by IARC as a possible carcinogen to humans based on increased tumor incidence in laboratory animals. risk phrases R10 Flammable R20/21 Harmful by inhalation and in contact with skin, R38 irritating to skin, S25 Avoid contact with eyes.

Component Solid Epoxy Resin on the Pennsylvania right to know list

Component Siloxanes and silicones, di-me reactions products with silica: Included on TSCA, EINECS, MITI, ACOIN, and Canadian DSL inventory or lists.

Component siloxanes and silicones, di-methyl: Included on TSCA, EINECS, MITI, ACOIN, and Canadian DSL inventory or lists.

Component Fluoroaliphatic Polymeric Esters: may contain trace amounts of Section 313 toxic chemicals toluene CAS# 108-88-3.

Components on TSCA list or in compliance. Contains chemicals that can cause birth defects or other reproductive harm. The Ingredients are on DSL Canada, Chinas inventory of chemical substances, EINECS, Korean Existing Chemical Inventory Toluene is a California proposition 65 chemical (female reproductive toxin, developmental toxin) This component contains a TSCA section 12(b) chemical (CAS# 1017237-78-3), but is in a quantity less than 0.3%.

WHMIS HAZARD CLASSIFICATION: Class B Division 2, Class D Division 2B

SECTION 16: OTHER INFORMATION

DISCLAIMER: The information Contained herein is based on the data available and is believed to be accurate, However, the manufacturer makes no warranty expressed or implied regarding the accuracy of this data or the results obtained from the use thereof. Accordingly, we assume no responsibility for injury from the use of this product.

N/A = Not Available

See Section 1 for date of preparation

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 154VOC PART B
PRODUCT CODES: 154VOC B

MANUFACTURER: National Polymers Inc.
STREET ADDRESS: 9 Guttman Avenue
CITY, STATE, ZIP: Charleroi, Pa. 15022

INFORMATION PHONE: 724-483-9300
EMERGENCY PHONE: Chemtrec 800-424-9300
FAX PHONE: 724-483-9306

PREPARED BY: Harry Jackson

DATE REVISED: 4/15/15

Chemical Name or Class: Polyamide and solvent mixture

SECTION 2: HAZARDS IDENTIFICATION**Hazard Overview**

GHS Classification: Flammable liquid category 3, Specific target organ toxicity following repeated exposure category 2, Acute dermal toxicity category 4, Skin corrosion/irritation category 1B, skin sensitizer category 1B, Serious eye irritation category 1, Acute toxicity inhalation category 4, Germ cell mutagenicity category 2, Acute toxicity oral category 4, Toxic to reproduction category 2, Acute hazard to aquatic environment category 2, Chronic hazards to aquatic environment category 2

GHS Label Elements and Precautionary Statements:

Label Elements: Flame, Health hazard, Exclamation Mark, Corrosion, Aquatic toxicity

**Hazard Statements:**

Warning: Flammable liquid and vapor.
Warning: May cause damage to organs (auditory system) through prolonged or repeated exposure
Warning: Harmful in contact with skin
Danger: Causes severe skin burns and eye damage
Warning: May cause an allergic skin reaction
Danger: Causes serious eye damage.
Warning: Harmful if inhaled
Warning: Harmful if swallowed.
Warning: Suspected of causing genetic defects.
Warning: Suspected of damaging the fertility or the unborn child.
Toxic to aquatic life.
Toxic to aquatic life with long lasting effects.
Precautionary statements:
P102 Keep out of reach of children.
P103 Read label before use
P210 Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/.../equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P260 Do not breathe dust/fume/gas/mist/vapours/spray
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P271 Use only outdoors or in a well-ventilated area
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.

Response

P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off Immediately all contaminated clothing. Rinse SKIN with water/shower.

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P370 + P378 In case of fire: Use FOAM, ALCOHOL FOAM, CO2, DRY CHEMICAL for extinction.
P314 Get medical advice/attention if you feel unwell
P302 + P352 IF ON SKIN: wash with plenty of soap and water
P312 Call a POISON CENTER or doctor/physician if you feel unwell
P361+P364 Take off immediately all contaminated clothing and wash it before reuse
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off Immediately all contaminated clothing. Rinse SKIN with water/shower.
P363 Wash contaminated clothing before reuse.
P304 + P340 IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing.
P310 Immediately call a POISON CENTER or doctor/physician.
P321 If skin irritation or burns develop, Call a doctor/physician .
P305 + P351 + P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 IF SKIN irritation or rash occurs: Get medical advice/attention.
P305 + P351 + P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 If in eyes, immediately call a POISON CENTER or doctor/physician.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P301 + P312 IF SWALLOWED: call a POISON CENTER or doctor/physician IF you feel unwell.
P330 Rinse mouth.
P391 Collect spillage.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to a waste disposal facility in accordance with local, state, federal or international laws

Other Non-classifiable potential hazards
Carcinogenicity category 2, (Ethyl benzene at less than 17% in a study done by the NTP was determined to not be carcinogenic.)

HMIS HAZARD CLASSIFICATION

HEALTH: 2 FLAMMABILITY: 3 REACTIVITY: 0 PERSONAL PROTECTIVE EQUIPMENT: G

POTENTIAL HEALTH EFFECTS

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MAY CAUSE IRRITATION, DEFATTING AND DERMATITIS.

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CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITING, DIARRHEA AND ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL.

INHALATION:

CAN CAUSE NAUSEA AND RESPIRATORY IRRITATION, DIZZINESS, WEAKNESS, FATIGUE, HEADACHE AND POSSIBLE UNCONSCIOUSNESS

HEALTH HAZARDS (ACUTE AND CHRONIC):

AMINE RESINS CAN CAUSE SENSITIZATION BY EXPOSURE THROUGH CONTACT OR HIGH CONCENTRATIONS OF VAPOR. OVER EXPOSURE TO THIS MATERIAL CAN CAUSE CARDIAC ABNORMALITIES, ANEMIA, LIVER ABNORMALITIES, KIDNEY DAMAGE OR EVEN EYE DAMAGE

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

RESPIRATORY CONDITIONS OR OTHER ALLERGIC RESPONSE.

CARCINOGENICITY

OSHA: NO NTP: yes IARC: yes

ADDITIONAL CARCINOGENICITY INFORMATION:

Product may contain ethyl benzene as a component of xylene (IARC 2B).

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT</u>	<u>CAS NO.</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>OSHA STEL</u>	<u>WEIGHT %</u>
*Xylene	1330-20-7	100PPM	100PPM	150PPM	38
*ethyl benzene (as a component of xylene)	100-41-4	100ppm	100ppm	125ppm	0-6.0
*toluene (as a component of xylene)	108-88-3	200ppm	20ppm	150ppm	0-0.2
Triethylene tetramine	112-24-3	NONE	NONE	NONE	1-5
Dimer/tofa, reaction products with Teta	68082-29-1	NONE	NONE	NONE	15-40
*PHENOL	108-95-2	5PPM	5PPM	10PPM	1.0
M-XYLENE DIAMINE	1477-55-0	NONE	.1mg/m3	NONE	1-5
Benzene-1, 3-Dimethaneamine/Phenol/ Formaldehyde	57214-10-5	NONE	NONE	NONE	1-5
TETRAETHYLENE PENTAMINE	112-57-2	NONE	NONE	NONE	1-5
BENZYL ALCOHOL	100-51-6	NONE	NONE	NONE	1-5
NONYL PHENOL	25154-52-3	NONE	NONE	NONE	10-30

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SECTION 3 NOTES:

INDICATES TOXIC CHEMICAL(S) SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III AND OF 40 CFR 372. (ACGIH STEL=150PPM FOR XYLENE). (BUTANOL: OSHA CEILING =50PPM, TWA-SKIN=50PPM, ACGIH TWA SKIN=50PPM). FOLLOW TSCA 8(d) 40 CFR 47 FR 387: RCRA 40 CFR 261; CWA 311 (b) (2) (a) 40 CFR 116,117 GUIDELINES

Note: Ingredients listed without percentages, the percentages are considered a trade secret.

SECTION 4: FIRST AID MEASURES

EYES:

FLUSH EYES WITH WATER FOR AT LEAST FIFTEEN MINUTES AND CONSULT A PHYSICIAN.

SKIN:

SKIN CONTACT WILL NORMALLY CAUSE NO MORE THAN IRRITATION BUT WASH AFFECTED AREA WITH SOAP AND WATER AND REMOVE CONTAMINATED CLOTHING PROMPTLY.

INGESTION:

DO NOT INDUCE VOMITING, KEEP PERSON WARM AND CONSULT A PHYSICIAN IMMEDIATELY.

INHALATION:

REMOVE VICTIM TO FRESH AIR AND ADMINISTER OXYGEN IF NECESSARY.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, **UPPER: N/A**
(% by volume) **LOWER: N/A**

FLASH POINT: 74F

METHOD USED:

SETA FLASH

EXTINGUISHING MEDIA:

FOAM, ALCOHOL FOAM, CO2, DRY CHEMICAL

SPECIAL FIRE FIGHTING PROCEDURES:

DO NOT ENTER CONFINED FIRE AREA WITHOUT FULL BUNKER GEAR INCLUDING A POSITIVE PRESSURE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS. COOL ALL FIRE EXPOSED CONTAINERS WITH WATER. PRESENCE OF SOLVENTS MAY REQUIRE GROUNDING.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

IF FIRE OCCURS, SOLVENTS MAY PRODUCE EXCESSIVE PRESSURE. SEALED DRUMS MAY RUPTURE AND IGNITE. VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL ALONG THE GROUND AND IGNITE BY ANY SOURCE OF IGNITION. NEVER USE A CUTTING OR WELDING TORCH NEAR CONTAINERS (EVEN EMPTY). ALL 5 GALLON AND LARGER CONTAINERS SHOULD BE GROUNDED BEFORE TRANSFERRING MATERIAL.

SECTION 6: RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

WEAR RESPIRATOR AND PROTECTIVE CLOTHING. REMOVE ALL SOURCES OF IGNITIONS. REMOVE EXCESS WITH VACUUM TRUCK AND TAKE UP THE REMAINDER WITH AN ABSORBENT MATERIAL SUCH AS CLAY AND PLACE IN DISPOSAL CONTAINERS. FLUSH AREA WITH WATER TO REMOVE RESIDUE.

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

STORE IN A COOL DRY PLACE. SEAL ALL PARTIALLY USED CONTAINERS. WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING OR USING TOILET FACILITIES. MIXED MATERIALS CONTAIN THE HAZARDS OF ALL THE COMPONENTS, THEREFORE, READ THE MSDS'S OF ALL THE COMPONENTS PRIOR TO USING MATERIAL. PROPERLY LABEL ALL CONTAINERS. KEEP MATERIAL AWAY FROM ALL SOURCES OF IGNITION.

OTHER PRECAUTIONS:

AVOID ALL SKIN CONTACT. AVOID BREATHING VAPORS GENERATED FROM THE MATERIAL. OBSERVE CONDITIONS OF GOOD GENERAL HYGIENE AND SAFE WORKING PRACTICES. CONTAMINATED LEATHER ARTICLES CAN NOT BE CLEANED AND MUST BE DISCARDED IF CONTAMINATED WITH THIS PRODUCT. WASH ALL CONTAMINATED CLOTHING PRIOR TO THE REUSE THEREOF. WEAR APPROPRIATE SAFETY EQUIPMENT AND RESPIRATOR AT ALL TIMES WHEN VENTILATION IS NOT SUFFICIENT TO CONTROL VAPORS.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

RESSPIRATORY PROTECTION:

USE A NIOSH APPROVED RESPIRATOR AS REQUIRED TO PREVENT OVER EXPOSURE TO VAPOR IN ACCORDANCE WITH 29 CFR 1910.134. ENGINEERING OR ADMINISTRATIVE MEASURES SHOULD BE TAKEN TO REDUCE THE RISK AND EXPOSURE.

VENTILATION:

PROVIDE SUFFICIENT MECHANICAL (GENERAL AND LOCAL EXHAUST) VENTILATION TO MAINTAIN EXPOSURE BELOW TOXIC LEVEL VALUES.

SAFETY DATA SHEET

PRODUCT CODE: 154VOC

PROTECTIVE GLOVES:

IMPERVIOUS GLOVES – NEOPRENE OR RUBBER

EYE PROTECTION:

SPLASH GOGGLES OR GLASSES WITH SIDE SHIELDS.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WEAR BODY COVERING CLOTHING AND OTHER COVERINGS AS NECESSARY SUCH AS APRON AND APPROPRIATE FOOTWEAR TO AVOID CONTACT WITH MATERIAL.

WORK HYGIENIC PRACTICES:

OBSERVE GOOD GENERAL HYGIENIC PRACTICES.

SEE SECTION THREE FOR OCCPATONAL EXPOSURE LIMIT VALUES.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: LOW VISCOSITY LIQUID – amber clear – SOLVENT ODOR

BOILING POINT OR RANGE: 279 TO 560 F

VAPOR DENSITY (AIR = 1): N/A

SPECIFIC GRAVITY (H₂O = 1): 0.90

EVAPORATION RATE: N/A

SOLUBILITY IN WATER: NEGLIGIBLE

Odor Threshold: N/A

pH: N/A

Melting point/freezing point: N/A

Vapor Pressure: N/A

Auto Ignition Temperature: N/A

Partition Coefficient: n-octanol/water: N/A

Decomposition Temperature: N/A

SECTION 10: STABILITY AND REACTIVITY

STABILITY:

STABLE

CONDITIONS TO AVOID (STABILITY):

AVOID EXCESSIVE HEAT OR OPEN FLAMES AS WELL AS ALL SOURCES OF IGNITION SUCH AS SPARKS, HEATERS, AND STATIC DISCHARGES ETC.

INCOMPATIBILITY (MATERIAL TO AVOID):

AVOID EPOXY CURING AGENTS IN UNCONTROLLED AMOUNTS AND STRONG OXIDIZING AGENTS.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:

MAY FORM TOXIC CHEMICALS, CARBON DIOXIDE, CARBON MONOXIDE AND VARIOUS HYDROCARBONS ETC..

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR.

SECTION 11: TOXICOLOGICAL INFORMATION

No data for the product itself.

Component data:

Component CAS# 68082-29-1 and CAS# 112-24-3: Acute Oral Toxicity LD50 (rat) >2000 mg/kg (estimate); Acute Dermal Toxicity LD50 (rabbit) >2000 mg/kg (estimate); Component has caused allergic sensitization in humans.

Component Xylene: Inhalation LC50 26800ppm, Skin LD50 2000 mg/kg, Ingestion LD50 4.3 g/kg. Exposure may effect skin, eye, liver, kidney, nervous system, respiratory system and lungs. High concentrations may lead to nervous system effects. Repeated overexposure has produced toxic effects in developing and young laboratory animals. Aspiration into lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal. Xylene may contain ethyl benzene, and toluene. Ethyl benzene has shown limited evidence of a carcinogenic effect.

For the Components. *PHENOL, M-XYLENE DIAMINE and Benzene-1, 3-Dimethaneamine/Phenol/ Formaldahyde: Ingestion LD50 > 2200 mg/kg (rat), Inhalation LC50 (1h) > 20mg/l (rat), Skin LD50 > 1000 mg/kg (rabbit) all estimated. Eye Irritation – Severe eye irritant, Acute dermal irritation – severe skin irritant.

PHENOL: Adsorption of phenolic solutions through the skin may be very raoid and can cause death. Lesser wxposures can cause damage to the kidneys, liver, pancreas and spleen, and edema to the lungs. Chronic exposures can cause death from liver and kidney damage.

Component CAS# 112-57-2: Ingestion LD50 > 1,230 mg/kg (rat)

Component Benzyl Alcohol: Inhalation LC50 (4hr) >4178 mg/l (rat), Dermal LD50 2000 mg/kg (rabbit) Rats exposed to 800 mg/kg for thirteen weeks exhibited CNS depression and histopathological changes in the brain, thymus and skeletal muscles. The No observed Adverse effect level (NOAEL) was 400 mg/kg. No evidence of carcinogenicity was seen in two year study with rats and mice.

Component Nonyl Phenol: Median Lethal Dose Oral: LD50 0.58g/kg (rat) moderately toxic. Dermal LD50 2.14g/kg (rabbit) slightly toxic. Skin Draize Test, rabbit.: 500 mg/m³ 24hr – corrosive. Eyes Draize test rabbit, 57.00/110 – extremely irritating. Component is a possible risk of impaired fertility.

SECTION 12: ECOLOGICAL INFORMATION

SAFETY DATA SHEET

PRODUCT CODE: 154VOC

No data for the product itself.

Component data:

Component Xylene: Acute Toxicity: Fish: Toxic 1 < LCECIC50 < 10mg/l, Aquatic Invertebrates: Toxic 1 < LC/EC/IC50 <10mg/l, Algae: Toxic 1 < LC/EC/IC50 <10 mg/l. Mobility – floats on water. If it enters the soil it will be highly mobile and may contaminate groundwater. Oxidises rapidly by photo-chemical reactions in air.

PHENOL: Toxicity to Daphnia EC50 (48h) 4.2 mg/l; EC50 (48h) 5.55 mg/l; EC50 (48h) 6.6 mg/l. This component has a low bioaccumulation potential.

Component Benzyl Alcohol: EC50 (48hr) 400 mg/l Daphnia Magna, EC50 (72hr) 2600 mg/l Algae, Biodegradation BOD₂ 62. Slightly or not bioaccumulative. Toxicity to fish: LC50 (96 hr) 10 mg/l Bluegill sunfish (Lepomis macrochirus), LC50 (96hr) 460 ml/l Fathead minnow (Pimephales promelas), Toxicity to Algae: IC50 (72hr) 700 mg/l

Component Nonyl Phenol: Ecotoxicity: Daphnia EC50: 0.14-0.44 mg/l, 48 hr. Component is not readily biodegradable, log Pow: 3-4. Very toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment.. Aquatic Toxicity LC50 96 hr, toxicity rating is <0.10 ppm – extremely toxic

SECTION 13: WASTE DISPOSAL

WASTE DISPOSAL METHOD:

DISPOSE OF MATERIAL IN A WASTE DISPOSAL SITE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL LAWS.

SECTION 14: Transport Information

DOT: UN1993, FLAMMABLE LIQUID N.O.S. (CONTAINS XYLENE), 3, PG III

IMO/MDG: UN1993, FLAMMABLE LIQUID N.O.S. (CONTAINS XYLENE, PHENOL), 3, PG III, MARINE POLLUTANT

SECTION 15: REGULATORY INFORMATION

No data for the product itself.

Component data:

Component CAS# 68082-29-1 and CAS# 112-24-3 are on the TSCA list. Osha Hazard class – irritant, sensitizer. On the Canadian DSL, on the EINECS master inventory

Component Xylene: Xylene contains EPCRA section 313 chemicals subject to the reporting requirements of the emergency planning and community right to know act of 1968. (Maximum wt % for components of xylene are: M-Xylene CAS# 108-38-3 is 46%, P-Xylene CAS# 106-42-3 is 20%, Ethyl Benzene CAS# 100-41-4 is 19%, O-Xylene CAS# 95-47-6 is 16%.. Xylene and its components are on the California Proposition 65 list for developmental toxicity, Reproductive toxicity and carcinogen list. Ingredients are on the TSCA list, DSL Canada, AICS, China, EINECS, ENCS, Korea, New Zealand, Philippines inventory lists and on the Massachusetts, New Jersey, Pennsylvania right to know lists Ethyl Benzene a component of xylene has been designated by IARC as a possible carcinogen to humans based on increased tumor incidence in laboratory animals. risk phrases R10 Flammable R20/21 Harmful by inhalation and in contact with skin, R38 irritating to skin, S25 Avoid contact with eyes.

For the Components. *PHENOL, M-XYLENE DIAMINE and Benzene-1, 3-Dimethanamine/Phenol/ Formaldehyde: Components are on the TSCA list as well as EINECS, DSL, AICS, ENCS, ECK, SEPA, and PICCS inventory lists.

PHENOL: Is a SARA Title III Section 313 Component above the 'de minimus' level.

Component Benzyl Alcohol: E20/22 Harmful by inhalation and if swallowed. On TSCA list, on DSL Canada, on EINECS, AICS, ENCS, ECL, SEPA, PICCS.

Component CAS# 112-57-2: OSHA hazard class – Irritant. Regulatory List: On TSCA, on EINECS, DSL, AICS, ENCS, ECL, SEPA, PICCS.

Component Nonyl Phenol: This component is listed on TSCA, EINECS, ACIS, MITI and Canada DSL lists.

SECTION 16: OTHER INFORMATION

DISCLAIMER: The information Contained herein is based on the data available and is believed to be accurate, However, the manufacturer makes no warranty expressed or implied regarding the accuracy of this data or the results obtained from the use thereof. Accordingly, we assume no responsibility for injury from the use of this product.

N/A = Not Available

See Section 1 for date of preparation