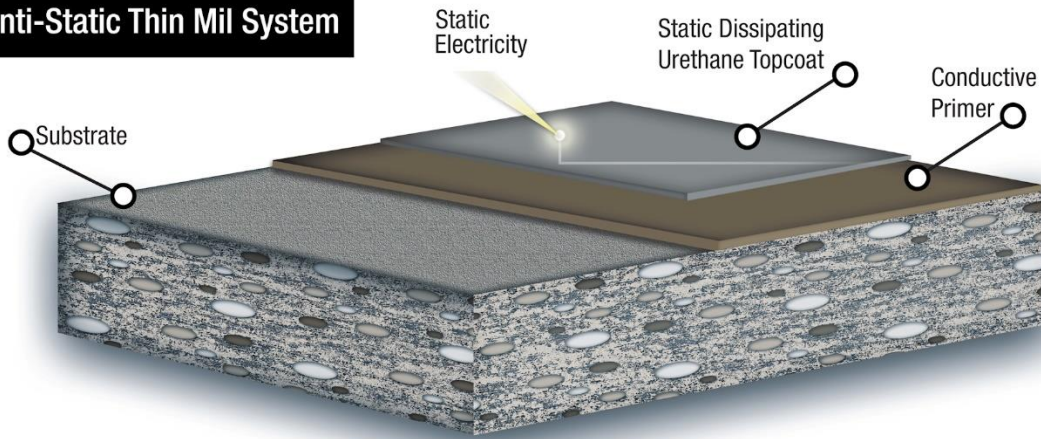


Anti-Static Thin Mil System



Anti-Static Thin Mil System is a thin mil static dissipating colored epoxy coating system. It is used for environments where static control is needed.

BENEFITS

- Chemical Resistance
- Channels static electricity to ground
- Several colors available
- Creates clean, quality appearance
- Excellent abrasion resistance
- Typical application of approximately 4 to 6 mils

RECOMMENDED FOR

- Computer rooms
- Laboratories
- Hospitals
- Chemical Plants
- Solvent storage areas
- Anywhere a static dissipating floor is required

SYSTEM COMPONENTS (approx 25 to 35 mils)

Coat	Product	Mix	Coverage
Primer	144C Anti-Static	1:1	229 to 320 sf/gallon
	Conductive Primer		
Copper Ground Tape			
Body	324C Static	2:1	320 to 500 sf/gallon
	Dissipating (VOC Compliant) Urethane		

Multiple Options Available

* Refer to individual data sheets for preparation, mixing and application instructions as well as product limitations, limitations of liability, warranty information and common chemical resistance information. Product specifications are based on ASTM F150-89 over concrete and tested at 500V.

PHYSICAL PROPERTIES

Property	Test Method	Result
Adhesion		380 psi (concrete failure)
Flexibility		No cracks on 1/8" mandrel
Impact Resistance	Gardner Impact, direct & reverse	150 inch lbs. direct
Abrasion Resistance	CS-17 1000/500	23 mg
Gloss	Glossmeter	>60 @ 60°
Application Temperature		45° to 90° F

Typical values and not specifications. See individual component product data sheets for specific product properties.

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ANTI-STATIC THIN MIL SYSTEM APPLICATION INSTRUCTIONS (See individual data sheets for complete details)

NOTE: THIS PRODUCT IS NOT FOR A CONDUCTIVE COATING SYSTEM. THIS SYSTEM IS NOT INTENDED FOR AREAS EXPOSED TO EXPLOSIVE MEDIA SUCH AS AMMUNITION PLANTS. THIS MATERIAL IS PROVIDED AS A STATIC DISSIPATIVE COATING. REVIEW THE DATA ON THE FRONT SIDE OF THIS TECHNICAL DATA UNDER ELECTRICAL RESISTANCE FOR TESTING RESULTS. REVIEW YOUR ELECTRICAL RESISTANCE REQUIREMENTS BEFORE INSTALLING THIS PRODUCT. DO NOT USE WAXES UNLESS THEY ARE SPECIFICALLY FORMULATED AND RECOMMENDED FOR ANTI STATIC APPLICATIONS. ALWAYS APPLY TEST PATCHES OF YOUR SELECTION TO CHECK CONDUCTIVITY PRIOR TO APPLICATION AND TO BECOME FAMILIAR WITH THE PRODUCTS APPLICATION PROCEDURE.

SURFACE PREPARATION: Surface preparation will vary according to the type of complete system to be applied. For a one or two coat thin build system (3-10 mils dry) we recommend either mechanical scarification or acid etching until a suitable profile is achieved. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'x4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating.

PRIMER MIXING: Mix one part A to one part B by volume. After the two parts is combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. Improper mixing may result in product failure.

PRIMER APPLICATION: This product is intended for the professional applicator with knowledge of this type of product. The mixed material can be applied by brush or roller. Maintain temperatures within the recommended ranges during the application and curing process. The NP144C conductive primer is best earthed with strips of copper about 20 centimeters long, which are anchored in the subfloor and connected to a water pipe or neutral conductor in the electric wiring system. Two earthing points normally suffice for a single room. One earth per 200 square meters of floor space is the general rule for large areas. After the substrate is earthed, Apply the NP144C by roller or brush at the recommended (5-7 Mil) thickness. Too thick of an application may result in insufficient conductivity or solvent entrapment and subsequent product failure. Allow sufficient time for the NP144C to cure.

DO NOT TOPCOAT THE PRIMER UNTIL THE ELECTRICAL RESISTANCE IS 10⁹ OHMS OF RESISTANCE OR LOWER (over Concrete). IN SOME INSTANCES, IT WILL REQUIRE 24 HOURS TO ACHIEVE PROPER CONDUCTIVITY BEFORE TOPCOATING. (TEST BEFORE TOPCOATING)

TOPCOAT PRODUCT MIXING: Mix two parts A to one part B by volume. After the two parts are combined, mix well with slow speed

mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. . **IMPORTANT NOTICE:** Any compacted settlement in the bottom of containers must be thoroughly mixed into the liquid before using or mixing with the other components.

TOPCOATING THE PRIMER: The primer was designed to be topcoated with our NP324C Anti-Static urethane. When you topcoat this primer, you must first be sure that all of the solvents have evaporated from the coating during the curing process. Always remember that colder temperatures will require more cure time for the primer before recoating or topcoating can commence. Before topcoating, check the primer to insure no epoxy blushes were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating. To topcoat with the NP324C thoroughly mix part A and part B together for the NP324C anti-static topcoat using slow speed mixing equipment. Apply the NP324C anti-static topcoat by roller or brush. Be sure to apply the topcoat product at the specified coverage rate or recommended thickness. Too thick of an application may result in product failure. We only recommend one coat of any anti-static topcoat be applied over the conductive primer. You cannot apply multiple coats of the topcoat. Leakage resistance should be less than 10⁹ ohms measured at 500 volts per ASTM F150-89. Typical system applications with the 144C primer and 324C Topcoat are 10⁵ to 10⁹ ohms tested at 500 volts per ASTM F150-89 over concrete.

CLEANUP: Use xylol.

FLOOR CLEANING: Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

RESTRICTIONS: Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

WARNING: Antistatic flooring cannot provide protection against discharges from the power main. If danger of coming in contact with the mains cannot be completely ruled out, the usual safety regulations must be followed to the letter. Although this publication describes how our products may be applied to achieve antistatic flooring and the information given is based on the present state of our knowledge, all recommendations are made without liability on our part since the actual application of our products is not in our hands and special conditions prevailing at a particular job sight might negatively influence a floors antistatic properties. Buyers and users of our products should make their own assessment of the floors antistatic properties immediately after it has been installed and at regular intervals thereafter. We warrant that our product is manufactured to the strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. All other information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may be **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING any material, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.**

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