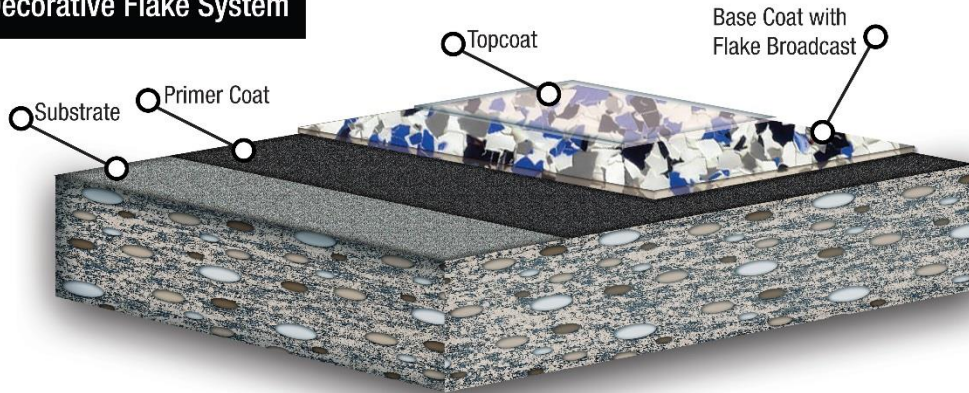


Decorative Flake System

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Decorative Flake System is a decorative and extremely durable concrete resurfacing system. It is used for environments requiring an attractive, aesthetically pleasing, high performance floor.

The system described is our standard system, we have several other product options available that provide various benefits including, but not limited to, low odor or low VOC products. Consult your sales representative for details.

BENEFITS

- Suitable in many chemical exposure environments
- Good color stability with saturated chip application
- Excellent wear characteristics
- Engineered chemistry to increase UV resistance
- Typical application of approximately 30 to 35 mils

RECOMMENDED FOR

- Industrial or manufacturing areas
- Pharmaceutical manufacturing
- Commercial Areas
- Auto repair shops
- Aeronautical hangars
- Animal care areas

SYSTEM COMPONENTS (approx 30 to 35 mils)

Coat	Product	Mix	Coverage
Primer	707lvp 93% Epoxy	2:1	150 sf/gal
Body	707lvp 93% Epoxy	2:1	150 sf/gal
Aggregate – Full Broadcast Decorative Flake Chips			
Wear	449SF Polyaspartic Urethane	3:2	160 sf/gallon

Multiple Options Available

**Refer to individual data sheets for preparation, mixing and application instructions as well as product limitations, limitations of liability, warranty information and common chemical resistance information.*

PHYSICAL PROPERTIES

Property	Test Method	Result
Adhesion		430 psi (concrete failure)
Flexural Strength	ASTM D790	8,200 psi
Compressive Strength	ASTM D695	8,300 psi
Tensile Strength	ASTM D638	3,800 psi
Elongation		2.8%
Impact Resistance		50 inch lbs. Direct
Abrasion Resistance	CS-17 1000/500	20 mg
Gloss	Glossmeter	>70
Application Temp.		60° to 90° F

**Typical values and not specifications.*

See individual component product data sheets for specific product properties.

We also have available several crack fillers, joint sealant and other support products. Please inquire with your sales representative for more information on these products.

DECORATIVE FLAKE SYSTEM APPLICATION INSTRUCTIONS (See individual data sheets for complete details)

PRODUCT STORAGE: Refer to product technical data.

SURFACE PREPARATION: Surface preparation will vary according to the type of system to be applied. For a complete system build higher than 10 mils dry, we recommend a fine brush blast (shot blast). All dirt, oil, dust, foreign contaminants & laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete has an appropriate vapor barrier. This can be done by placing a 4'X4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate does not show signs of eventual hydrostatic pressure problems that may later cause disbanding.

PRIMER/BODY COAT MIXING: This product has a mix ratio of 12# part A to 3.85# part B for standard colors. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. We recommend that the kits not be broken down unless suitable weighing equipment is available. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. After mixing, transfer the mixed material to another pail (the transfer pail) and again remix. The material in the transfer pail is now ready to be applied on the primed substrate. Improper mixing may result in product failure.

PRIMER APPLICATION: This product is only intended as a high solids primer suitable for most substrates. However, if the surface is very porous, then a lower solids primer might be more suitable to reduce the possibility of air release problems occurring. The mixed material can be applied by brush, or roller. However, the material can also be applied by a suitable serrated squeegee and then back rolled as long as the appropriate thickness recommendations are maintained. Maintain temperatures & relative humidity within the recommended ranges during the application & curing process. If concrete conditions or over aggressive mixing causes air entrapment, then an air release roller tool should be used prior to the coating tacking off to remove the air entrapped in the coating. Thinner applications will not level as well as higher build applications.

TOPCOATING THE PRIMER: When topcoating this product, be sure that the coating has tacked off before topcoating can commence. Before topcoating, check the coating to verify no epoxy blushes

were developed (a whitish, greasy film or deglossing). If a blush is present, it must be removed prior to topcoating. A standard type detergent cleaner can be used to remove any blush.

BODY COAT & BROADCAST APPLICATION:

The mixed material can be applied by brush, or roller. However, the material can also be applied by a suitable serrated squeegee and then back rolled as long as the appropriate thickness recommendations are maintained. Maintain temperatures and relative humidity within the recommended ranges during the application and curing process. If concrete conditions or over aggressive mixing causes air entrapment, then an air release roller tool should be used prior to the coating tacking off to remove the air entrapped in the coating. Thinner applications will not level as well as higher build applications **BROADCAST:** While material is wet, broadcast decorative flakes by hand in an upward motion. Broadcast to rejection. After body coat has dried, remove protruding chips with a flat blade squeegee. Sweep off excess chips.

WEAR COAT PRODUCT MIXING This product has a mix ratio of 12.7# part A to 9.2# part B. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. After mixing, transfer the mixed material to another pail (the transfer pail) and again remix. The material in the transfer pail is now ready to be applied.

TOPCOATING BODY COAT: After the Body Coat has cured, the mixed material can be applied by brush, serrated squeegee, or roller. Maintain temperatures and relative humidity within the recommended ranges during the application and curing process. The product can be used as a topcoat to seal in the broadcasted paint chip for the final coat. Use an air release roller tool when needed. Improper mixing may result in product failure. It should be pointed out that relative humidity can have a dramatic influence on the curing characteristics. The product will dry quicker and have less working time when the relative humidity is higher while a lower relative humidity will lengthen the dry time and working time. Mix only an amount that can be applied in the time allotted. Be sure that any tie-ins to previously applied material is also within the recommended time allotted for use as the previously applied material may begin to tack off in a short period of time.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.**

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